



### BMW E34 5-SERIES FRONT INNER TRACK CONTROL ARM (ALLOY) BUSHES

Removing the old bushes can be more difficult than fitting then new ones. The bushes can be chiseled out of the arm or drilled. Carefully drill the outer sleeve, this will collapse the bush to make removal easier. Please measure old and new bushes to ensure correct fit before installation. Ensure bushes are a tight press fit (you may need to use a vice to install them in the arm) with no movement.

Be sure to always press the new bushes into the arm using the outside diameter sleeve and not pressing on the centre sleeve to install.

Insure washer supplied is inserted 'flat side up' into arm housing as in the diagram below. It will locate flush to a raised edge in the housing.

After changing these bushes, be sure to carry out a full suspension geometry alignment check.



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