

# POWERFLEX®

## PART NUMBER

# PFF66-121

## DESCRIPTION

## GEARBOX MOUNT BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane Bush      1 x PTFE/Silicone Grease  
1 x Stainless Steel Sleeve      1 x Mild Steel Washer

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Access the gearbox mount and remove from the car.
2. Separate the rubber bush from the outer metal shell, retain the outer shell for further use.
3. Clean any dirt and corrosion out of the metal shell and file off any sharp edges.
4. Press the polyurethane bush into the outer shell.
5. Apply some of the supplied grease into the bore of the polyurethane bush.
6. Press the stainless steel sleeve into the bush. Locate the supplied washer into the recess of the bush.
7. Use the original bracket to refit the gearbox mount onto the vehicle and tension all hardware to manufacturers recommended torque settings.

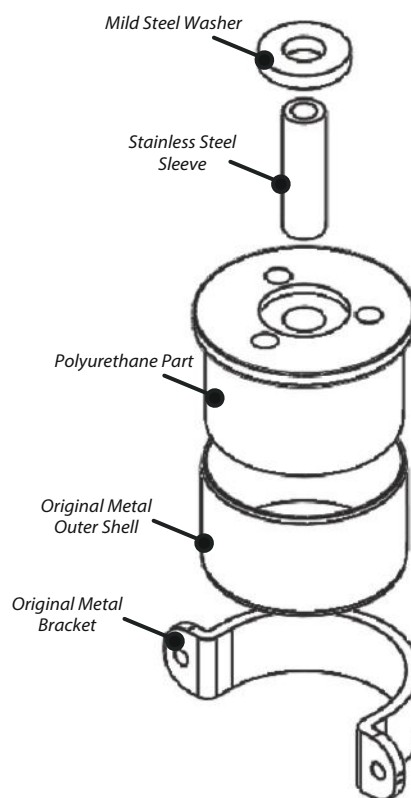


Figure 1 - exploded view of gearbox mount bush

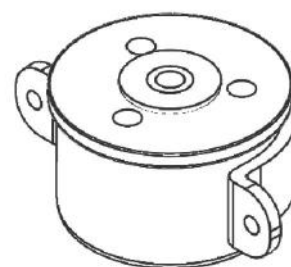


Figure 2 - assembled gearbox mount bush in the bracket