

POWERFLEX®

PART NUMBER

PFF73-520

DESCRIPTION

LOWER REAR ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove lower engine mount from vehicle, by removing removing dust shield and loosening the 2 bolts.
2. Some Swift variants may have a small rubber insert glued to the mount, this needs to be removed (Figure 1).
3. Push PFF73-520 into the voids in the larger bush on the mount. Ensure it is seated as far into the bush as possible.

Note: Some OEM rubber bushes may have rubber flashing in the voids, which will need to be pierced before insert can be fully inserted.

4. Refit the mount onto the vehicle, ensuring the flat base of the insert is facing upwards in the subframe.
5. Refit all remaining parts in reverse order, and tighten all hardware to manufacturers recommended torque settings.



Figure 1



Figure 2: Bush when fitted