

INSTALLATION GUIDE

PART NUMBER

PFR32-111

DESCRIPTION

REAR RADIUS ARM FRONT BUSH

Contents (parts per pack):

- 2 x Polyurethane A bushes
- 2 x Polyurethane B bushes
- 2 x Stainless steel sleeves
- 2 x Steel mounting brackets
- 2 x **POWERFLEX** washers
- 2 x M20 steel washers
- 2 x M20 Nylock nuts
- 1 x PTFE / Silicone Assembly Grease

Please read the complete fitting instructions and check package components before fittment./ These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

-all work to be carried out by a licensed technician;

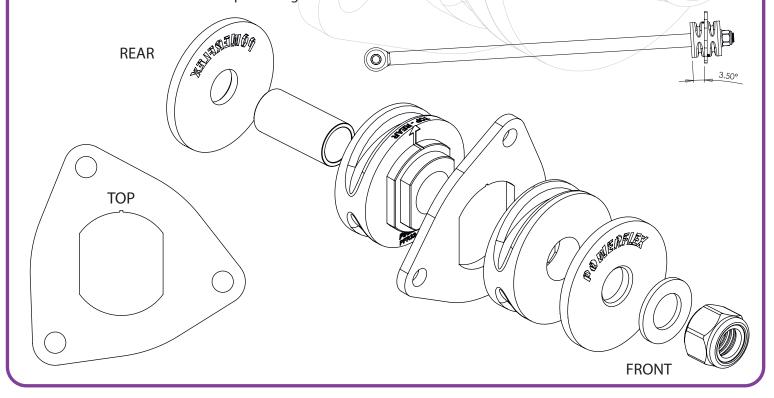
-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Remove the original bush from the car.
- 2. Fit the steel mounting bracket to each side of the car with the notch in the bore of the bracket facing upwards.
- 3. Fit the B part polyurethane bush into the mounting bracket from the rear of the car. Fit the A part polyurethane bush onto the front side of the mounting bracket, apply some of the supplied PTFE/ Silicone grease to the bore and mounting faces of each bush and insert the stainless steel sleeve into the bush.
- 4. Fit the **POWERFLEX** washer onto the pin end of the arm with the text and chamfered edge facing towards the rear of the car, towards the arm.
- 5. Fit the arm into the bush and fit the remaining washers onto the front of the bush and tighten all hardware to manufacturers recommended torque settings.



POWERFLEX